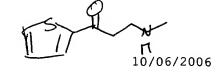
## been of Dulovetin oxalate from



containing 1 fragments assigned reactant/reagent role: containing 38 node mappings: 19:45 13:40 12:39 14:41 15:42 16:43

L3 STRUCTURE UPLOADED

=> d

L3 HAS NO ANSWERS

L3

STR

\* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \* Structure attributes must be viewed using STN Express query preparation.

=> s 13 full

FULL SEARCH INITIATED 13:37:44 FILE 'CASREACT'

SCREENING COMPLETE -

128 REACTIONS TO VERIFY FROM

14 DOCUMENTS

100.0% DONE

128 VERIFIED 1 HIT RXNS ( 1 INCOMP)

1 DOCS

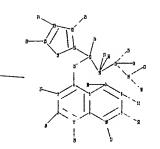
SEARCH TIME: 00.00.01

L4

1 SEA SSS FUL L3 ( 1 REACTIONS)

=>

Uploading C:\Program Files\Stnexp\Queries\KC3.str



chain nodes :

11 12 14 15 16 17 18 23 24 25 26 27 28 29 30 31 32 33 34 35 36

37 38 39 41 42 50 51 52 53 43

ring nodes :

 $1 \quad \overset{.}{2} \quad 3 \quad 4 \quad 5 \quad 6 \quad 7 \quad 8 \quad 9 \quad 10 \quad 13 \quad 19 \quad 20 \quad 21 \quad 22 \quad 40 \quad 45 \quad 46 \quad 47 \quad 48$ 

10/490,546 10/06/2006

```
chain bonds :
1-29 2-28 3-27 4-11 7-30 8-31 9-32 10-33 11-12 12-13 12-14 12-26 14-15
14-36 14-37 15-16 15-34 15-35 16-17 16-18 20-23 21-24 22-25 38-39 39-40
39-41 41-42 41-54 41-55 42-43 42-52 42-53 43-44 43-56 46-49 47-50 48-51
1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 13-19 13-22 19-20 20-21
21-22 40-45 40-48 45-46 46-47 47-48
exact/norm bonds :
4-11 11-12 15-16 38-39 42-43
exact bonds :
1-29 2-28 3-27 7-30 8-31 9-32 10-33 12-13 12-14 12-26 13-19 13-22 14-15
14-36 14-37 15-34 15-35 16-17 16-18 19-20 20-21 20-23 21-22 21-24 22-25
39-40 39-41 40-45 40-48 41-42 41-54 41-55 42-52 42-53 43-44 43-56 45-46
46-47 46-49 47-48 47-50 48-51
normalized bonds :
1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10
isolated ring systems :
containing 1 : 13 : 40 :
Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom
11:CLASS 12:CLASS 13:Atom 14:CLASS 15:CLASS 16:CLASS 17:CLASS 18:CLASS
19:Atom 20:Atom 21:Atom 22:Atom 23:CLASS 24:CLASS 25:CLASS 26:CLASS
27:CLASS 28:CLASS 29:CLASS 30:CLASS 31:CLASS 32:CLASS 33:CLASS 34:CLASS 35:CLASS 36:CLASS 37:CLASS 38:CLASS 39:CLASS 40:Atom 41:CLASS 42:CLASS
43:CLASS 44:CLASS 45:Atom 46:Atom 47:Atom 48:Atom 49:CLASS 50:CLASS
51:CLASS 52:CLASS 53:CLASS 54:CLASS 55:CLASS 56:CLASS
fragments assigned product role:
containing 1
fragments assigned reactant/reagent role:
containing 38
node mappings:
19:45 13:40 12:39 14:41 15:42 16:43
L5 STRUCTURE UPLOADED
=> s 15 full
FULL SEARCH INITIATED 13:38:34 FILE 'CASREACT'
SCREENING COMPLETE - 128 REACTIONS TO VERIFY FROM 14 DOCUMENTS
               128 VERIFIED 12 HIT RXNS ( 1 INCOMP) 7 DOCS
100.0% DONE
SEARCH TIME: 00.00.01
             7 SEA SSS FUL L5 ( 12 REACTIONS)
L6
=> s 16 and oxalate
         2750 OXALATE
L7
            0 L6 AND OXALATE
=> d ibib abs hit 16 1-7
```

```
L6 ANSMER 1 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER:
114:108160 CASREACT
TITLE:
Synthesis of Duloxetine hydrochloride
AUTHOR(S):
GOO, Li-mei: Zhu, Feng-chang; Song, Dan-qing
CORPORATE SOURCE:
Institute of Medicinal Biotechnology, Chinese Academy
of Medical Sciences & Peking Union Medical College,
Beijing, 100050, Peop. Rep. China
SOURCE:
Zhongguo Xinyao Zazhi (2005), 14(1), 74-76
CODEN: ZXZHA6: ISNN: 1003-3734
PUBLISHER:
Zhongguo Xinyao Zazhishe
DOCUMENT TYPE:
Journal
LANGUAGE:
AB Duloxetine hydrochloride was prepared from 2-acetylthiophene,
dimethylamine
hydrochloride and paraformaldehyde via Mannich reaction, reduction,
optical
resolution, etherification in six steps with overall yield 71. The
structure
of Duloxetine was identified by MS, 1H NNR and element anal. A simple,
easily controlled and low cost process for the synthesis of Duloxetine is
provided.
   RX (7) OF 19
                                                              ...X ===> AC...
  ю- c- c-
   X: CM 1
                                                                                                                                                            (<u>7)</u>
                                                                 X: CM 2
   AC
                    ANSWER 1 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
                                                                                                                                                                                                                                (Continued)
                         o
II
   X: CM 1
                                                                                                                                                             STEPS
                                                                  X: CM 2
    RX (7)
                                         RCT X 116817-77-7
                                               STAGE(1)

RGT Y 7664-41-7 NH3

SOL 7732-18-5 Water, 141-78-6 AcoEt
                                                STAGE(2)

RGT E 7647-01-0 HC1

SOL 7732-18-5 Water
                                        PRO AC 116539-59-4
NTE gas HCl used
```

RX (8)

AC 116539-59-4 AD 136434-34-9 67-66-3 CHCl3, 141-78-6 ACOEt overnight, 4 deg C

```
L6 ANSWER 1 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
                                                                                                                                                           (Continued)
   RX (7)
                            RCT X 116817-77-7
                                STAGE (1)
                                        RGT Y 7664-41-7 NH3
SOL 7732-18-5 Water, 141-78-6 AcOEt
                                 STAGE (2)
                                        RGT E 7647-01-0 HC1
SOL 7732-18-5 Water
                            PRO AC 116539-59-4
NTE gas HCl used
   RX(8) OF 19
                                           ...AC ===> AD
   MeNH
                                                                  (8)
                                                                                                              ● HC1
                                                                                         AD
   RX (8)
                                        AC 116539-59-4
AD 136434-34-9
67-66-3 CHCl3, 141-78-6 ACOEt
overnight, 4 deg C
   RX(13) OF 19 COMPOSED OF RX(7), RX(8) RX(13) X ===> AD
  L6 ANSWER 2 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 143:133071 CASREACT
TITLE: Polymer-supported chiral sulfonamide catalyzed one-pot
TITLE: Polymer-supported chiral sulfonamide catalyzed one-pot reduction of $B$-keto nitriles: a practical synthesis of ($R$)-fluoxetine and ($R$)-duloxetine is also reported. REFERENCE COUNT: 55 THERE RRE 55 CITED REFERENCES AVAILABLE FOR THIS
                                                                                  RECORD. ALL CITATIONS AVAILABLE IN THE RE
   FORMAT
   RX (28) OF 48
                                        ...AZ + BA ===> BB
                                                                                                              (28)
                                                                    ва
```

L6 ANSWER 2 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

BB YIELD 88%

RX (28) RCT AZ 116539-57-2

> STAGE(1)
> RGT AN 7646-69-7 NAH
> SOL 67-68-5 DMSO
> CON 30 minutes, room temperature STAGE (2) RCT BA 321-38-0 CON 1 hour, 40 + 50 deg C

PRO BB 116539-60-7

L6 ANSWER 3 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 142:481782 CASREACT
TITLE: Practical synthesis of enantiopure y-amino
alcohols by rhodium-catalyzed asymmetric

hydrogenation

of  $\beta$ -secondary-amino ketones Liu, Duan: Gao, Wenzhong: Wang, Chunjiang: Zhang, AUTHOR (S):

Xumu CORPORATE SOURCE:

AUTHOR(S):

Liu, Duan: Gao, Wenzhong; Wang, Chunjiang; Zhang, Xumu

CORPORATE SOURCE:

Department of Chemistry, The Pennsylvania State
University, University Park, PA, 16802, USA
Angewandte Chemie, International Edition (2005),
44(11), 1687-1689

PUBLISHER:

PUBLISHER:

DOCUMENT TYPE:

Journal
LANGUAGE:

AB Several β-secondary amino ketone hydrochlorides were hydrogenated
with remarkably high enantioselectivities by using a rhodium complex
containing P-chiral bisphospholene. These results establish a short and
practical means for the synthesis of enantiopure N-monosubstituted
γ-amino ales., which are key intermediates in the synthesis of
important antidepressants. For example, the

bis[di(methyl)ethyl)tetra(hyd
rol-1,1'-bi-1H-isophosphindole-rhodium-catalyzed stereoselective
hydrogenation of 3-(methylamino)-1-phenyl-1-propanne hydrochloride gave
(αS)-α-[2-(methyl)amino)ethyl]benzenepropanamine [i.e., (5)-fluoxetine]. The
synthesis of (ωS)-[-(methyl)amino)ethyl]benzenepropanamine [i.e., (5)-fluoxetine]. The
synthetic intermediate for (S)-duloxetine, was also reported.

VERIFICATION INCOMPLETE - REACTION MAP DATA UNAVAILABLE

RX(37) OF 74 ...BE ===> BJ

RCT BE 116539-55-0 PRO BJ 116539-59-4 NTE literature preparation RX (37)

L6 ANSWER 3 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

L6 ANSWER 4 OF 7
ACCESSION NUMBER:
TITLE:
CASREACT COPYRIGHT 2006 ACS on STN
140:145879 CASREACT
Duloxetine (Cymbalta), a dual inhibitor of serotonin and norepinephrine reuptake
AUTHOR(S):
Bymaster, F. P.: Beedle, E. E.; Findlay, J.:
Gallagher, P. T.; Krushinski, J. H.; Mitchell, S.:
Robertson, D. W.; Thompson, D. C.; Wallace, L.; Wong, D. T.

Robertson, D. W.; Thompson, D. C.; Wallace, L.; Wong, D. T.
Eli Lilly and Company, Lilly Research Laboratories,
Lilly Corporate Center, Indianapolis, IN, 46285, USA
Bioorganic & Medicinal Chemistry Letters (2003),
13(24), 4477-4480
CODEN: BMCLE8; ISSN: 0960-894X
Elsevier Science B.V.
Journal
English

CORPORATE SOURCE:

SOURCE:

PUBLISHER: DOCUMENT TYPE: LANGUAGE: GI

(CH2)n NHMe I

A series of naphthalenyloxy-substituted amines I (n = 2 - 4, R = H; n =

R = H, Ph, 4-FC6H4, 2-MeOC6H4, 2-furyl, 2-thienyl, 2-thiazolyl, etc.) has been prepared, and these compds. are demonstrated to be inhibitors of

both
serotonin and norepinephrine reuptake. One member of this series,
duloxetine (Cymbalta), (S)-I (n = 1; R = 2-thienyl), has proven to be
effective in clin. trials for the treatment of depression.

REFERENCE COUNT:

8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE

RX(19) OF 32 ...Y + AX ===> BE

```
L6 ANSWER 4 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

MeNH
```

RX(19) RCT Y 321-38-0, AX 116539-55-0 RCT D 7646-69-7 NaH PRO BE 116539-59-4 SOL 127-19-5 ACMMe2

```
L6 ANSWER 5 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER:

139:245838 CASREACT
Chemoensymatic synthesis of duloxetine and its
enantiomer: lipase-catalyzed resolution of
3-hydroxy-3-(2-thlenyl) propanenitrile
Kamal, Ahmed: Khanna, G. B. Ramesh; Ramu, R.;
Krishnaji, T.

CORPORATE SOURCE:
Division of Organic Chemistry, Biotransformation
Laboratory, Indian Institute of Chemical Technology,
Hyderabad, 500 007, India

SOURCE:
Tetrahedron Letters (2003), 44(25), 4783-4787
COODEN: TELEAY, ISSN: 0040-4039
PUBLISHER:
DOCUMENT TYPE:
Journal
LANGUAGE:
Belsevier Science Ltd.
DOCUMENT TYPE:
Journal
LANGUAGE:
AB An efficient and facile chemoenzymic synthesis of duloxetine by
lipase-mediated resolution of 3-hydroxy-3-(2-thlenyl)propanenitrile has
been
achieved. This process also describes an enantioconvergent synthesis of
duloxetine via a Mitsunobu reaction.
REFERENCE COUNT:
40 THERE ARE 40 CITED REFERENCES AVAILABLE FOR
THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE
```

NHMe AC (111)

AD YIELD 81%

```
L6 ANSWER 5 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)
```

RX(11) RCT AA 116539-55-0, AC 321-38-0 RGT AE 7646-69-7 NaH PRO AD 116539-59-4 SOL 67-68-5 DMSO CON 8 hours, room temperature

RX(13) OF 89 ...AG + AC ===> AH

AH YIELD 81%

RX(13) RCT AG 116539-57-2, AC 321-38-0 RGT AE 7646-69-7 NaH PRO AH 116539-60-7 SOL 67-68-5 DMSO CON 8 hours, room temperature

RX(61) OF 89 COMPOSED OF RX(14), RX(15), RX(16) RX(61) AG + AI + AL ===> AD

L6 ANSWER 5 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

3 STEPS

AD YIELD 70%

RX(14) RCT AG 116539-57-2, AI 24424-99-5
RGT AK 121-44-8 ELIN
PRO AJ 597581-31-2
SOL 75-09-2 CH2C12
CON 2 hours, room temperature

RX(15) RCT AJ 597581-31-2, AL 90-15-3
RGT AN 603-35-0 PPh3, AO 2446-83-5 N2(CO2CHMe2)2
PRO AM 597581-32-3
SOL 109-99-9 THF
CON 24 hours, room temperature

NTE Mitsunobu reaction, stereoselective

RX(16) RCT AM 597581-32-3
RGT AP 76-05-1 F3CCO2H
PRO AD 116539-59-4
SOL 67-66-3 CHC13

## Prep of Dutoxbine Duloxetin from

10/06/2006

L6 ANSWER 6 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER:

139:84781 CASREACT

TITLE:

CARREACT COPYRIGHT 2006 ACS on STN

139:84781 CASREACT

Enantioselective hydrogenation of \$\beta\$-keto esters using chiral diphosphine-ruthenium complexes:
Optimization for academic and industrial purposes and synthetic applications

AUTHOR(S):

Ratovelomannan-Vidal, V.; Girard, C.; Touati, R.;
Tranchier, J. P.; Ben Hassine, B.; Genet, J. P.

CORPORATE SOURCE:

Laboratoire de Synthese Selective Organique et Produits Naturels (UMR 7573 CARS), Ecole Nationale Supericure de Chimie de Paris, Paris, 75005, Fr.

Advanced Synthesis & Catalysis (2003), 345(1+2), 261-274

CODEN: ASCAF7; ISSN: 1615-4150

PUBLISHER:

DOCUMENT TYPE:

DOCUMENT TYPE:

DOCUMENT TYPE:

DOLUMENT TYPE:

DOLU

preparation, the conditions were operated using all hydrogens. The the best conditions and the lowest catalytic ratio required for the pressure used. Hydrogenation of various \$B\$-keto esters was efficiently performed at atmospheric and higher pressures, leading to the use of very low catalyst-substrate ratios up to 1/20,000. Asym. hydrogenations were used in key-steps towards the total synthesis of corynomycolic acid, Duloxetine and Fluoxetine.

REFERENCE COUNT: 119 THERE ARE 119 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE REFORMAT

(31)

RX(31) OF 82 ...BQ + BR ===> BS

L6 ANSWER 6 OF 7 CASREACT COPYRIGHT 2006 ACS on STN

BS YIELD 62%

RX (31) RCT BQ 116539-55-0

STAGE(1) RGT AM 7646-69-7 NaH SOL 127-19-5 ACKNE2 CON 1.5 hours, 50 deg C

STAGE(2) RCT BR 321-38-0 CON 2.5 hours, 80 deg C

PRO BS 116539-59-4

L6 ANSWER 7 OF 7 CASREACT COPYRIGHT 2006 ACS on STN
ACCESSION NUMBER: 123:55626 CASREACT
TITLE: An asymmetric synthesis of duloxetine hydrochloride,

mixed uptake inhibitor of serotonin and norepinephrine, and its C-14 labeled isotopomers Wheeler, William J. Kuo, Fengium Lilly Res. Lab., Eli Lilly Co., Indianapolis, IN, 46285, USA
Journal of Labelled Compounds & Radiopharmaceuticals (1995), 36(3), 213-23
CODEN: JLCRD4; ISSN: 0362-4803
Wiley SOURCE:

PUBLISHER: Wiley
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Two 14C-isotopomers of duloxetine HCl [S-(+)-N-methyl-y-(1naphthalenyloxy)-2-thiophenepropanamine hydrochloride| have been

prepared by
an asym. synthesis. The palladium catalyzed cross-coupling of 2-thienoyl
chloride (or its [carbonyl-14C] isotopomer) with vinyltributylstannane,
followed by addition of HCl afforded the key pro-chiral intermediate

to ketone. Chiral reduction with borane in the presence of the appropriate oxazaborolidine catalyst provided the S-chloro alc. and its 14C-labeled counterpart or the analogous R-chloro alc. Activation of the chloro

by reaction with NaI/acetone, followed by reaction of the corresponding lodo alcs. with methylamine yielded the penultimate amino alcs.

Formation
of the alkoxide with NaH, followed by reaction with 1-fluoronaphthalene yielded duloxetine or its 14C-labeled isotopomer. Alternatively,

yielded duloxetine or its 14C-labeled isotopomer. Alternatively, reaction of the R-chloro alc. with l-naphthol-[1-14C] under Mitsunobu conditions afforded a aryl ether, which was in turn activated by reaction with NaI/acetone. Subsequent reaction with methylamine followed by salt formation yielded duloxetine or its naphthalene-labeled isotopomer as their HCl salts.

RX(13) OF 75 ...AF + AI \*\*\*> AJ

ANSWER 7 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

MeNH

• HC1

AJ YIELD 45%

RCT AF 116539-55-0 RX(13)

STAGE(1) RGT AK 7646-69-7 NaH SOL 127-19-5 ACNMe2

STAGE(2) RCT AI 321-38-0

STAGE(3) RGT Q 7647-01-0 HC1 SOL 141-78-6 ACOEt

PRO AJ 136434-34-9

RX(14) OF 75 ...AH + AI ===> AN

L6 ANSWER 7 OF 7 CASREACT COPYRIGHT 2006 ACS on STN (Continued)

. 401

AN YIELD 67%

. . .

RX(14) RCT AH 164071-60-7

STAGE(1) RGT AK 7646-69-7 NaH SOL 127-19-5 ACNMe2

STAGE(2) RCT AI 321-38-0

STAGE (3) RGT Q 7647-01-0 HC1 SOL 141-78-6 ACOEt

PRO AN 164071-51-6

10/490,546 10/06/2006

=> fil reg

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-4.97

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http://www.cas.org/ONLINE/UG/regprops.html

=> s 116817-77-7/rn L8 1 116817-77-7/RN ~ OXA WE

=> fil caplus

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10/490,546 10/06/2006

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FILE COVERS 1907 - 6 Oct 2006 VOL 145 ISS 16 FILE LAST UPDATED: 5 Oct 2006 (20061005/ED)

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http://www.cas.org/infopolicy.html

=> s 18

L9 9 L8

=> d ibib abs hit 1-9

10/490,546 10/06/2006

ANSWER 1 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN (Continued) Reboxetine tumarate Rt: PAC (Pharmacological activity); THU (Therapeutic use); BIOL (Biological study); USES (Uses)

RI: PAC (PRAIMACOLOGICA: ACLANTY), .... (Biological study); USES (Uses) (role of SZRT in anxiolytic response to chronic duloxetine in mice)

```
L9 ANSWER 1 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN
ACCESSION NUMBER: 2005:1061536 CAPLUS
DOCUMENT NUMBER: 143:416025
     DOCUMENT NUMBER:
                                                                                                                                   143:416025
Chronic treatment with duloxetine is necessary for an anxiolytic-like response in the mouse zero maze: the role of the serotonin transporter
Troelsen, K. B.; Nielsen, E. O.; Mirza, N. R.
NeuroSearch A/S, Ballerup, 2750, Den.
Psychopharmacology (Berlin, Germany) (2005), 181(4), 741-750
     TITLE:
   AUTHOR(S):
CORPORATE SOURCE:
SOURCE:
PSYCHOPHARMACOLOGY (Befilm, Germany) (2003), 181(4),
741-750
CODEN: PSYCHOPHARMACOLOGY (2003), 181(4),
PUBLISHER: Springer GmbH
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Monommine transporter inhibitor antidepressants have anxiolytic efficacy
in man. However, preclin. data poorly reflect this, either because (1)
few studies assess chronic antidepressant treatment in animal models, (2)
antidepressants are anxiogenic after acute treatment; and (3) animal
models of anxiety are insensitive to antidepressants. We address issues
(1) and (2) and ascertain potential mechanisms mediating anxiolytic
effects demonstrated. The effect of acute treatment with seven
antidepressants covering the classes selective sectionin reuptake
inhibitors, sectionin-noradrenaline reuptake inhibitors, noradrenaline
reuptake inhibitors and tricyclic antidepressants were compared with the
benzodiarepine, chlordiszepoxide, on the mouse zero maze, an
unconditioned
  unconditioned
model of anxiety. Furthermore, citalopram, duloxetine, reboxetine and
amitriptyline were assessed after chronic administration (10 mg/kg p.o.,
21 days, twice daily) in this model. In mice treated chronically, (a)
                          hypothermic response to serotonin (5-HT)1A and 5-HT]B receptor ligands, 8-hydroxy-2-(die-n-propylamino)tetralin (8-OHDPAT) and m-chlorophenyl piperazine (mCPP), resp., was assessed and (b) serotonin transporter (KERT) and noradreneline transporter (KET) densities in the cortex and hippocampus, resp., were determined None of the antidepressants were anxiolytic after acute treatment, although reboxetine, duloxetine and amtriptyline were anxiogenic. Only chronic treatment with duloxetine induced an anxiolytic effect, which was dissociable from nonspecific
effects. Duloxetine reduced SERT d. in the cortex by .apprx.75% compared to control, with no effect on NET d. in the hippocampus. Citalopram and amatriptyline significantly reduced SERT d. by .apprx.20%, whereas reboxetine selectively reduced NET d. All drugs reduced the hypothermic response to 8-ORDPAT and mCFP. Duloxetine was anxiolytic after chronic but not acute treatment, reflecting clin. experience with antidepressants in general. Duloxetine's anxiolytic-like profile may be ascribed to the considerable reduction in the d. of the SERT in the cortex.

REFERENCE COUNT: 52 THERE ARE 52 CITED REFERENCES AVAILABLE FOR THIS
                                                                                                                                                                RECORD. ALL CITATIONS AVAILABLE IN THE RE
 FORMAT
IT 56296-78-7, Fluoxetine hydrochloride 56296-78-7, Fluoxetine hydrochloride hydrobromide 78246-49-8, Paroxetine hydrochloride hydrochloride 16817-77-7, Duloxetine oxalate 868161-64-2,
  L9 ANSWER 2 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN
ACCESSION NUMBER: 2005:250010 CAPLUS
DOCUMENT NUMBER: 144:108160
TITLE: SUPPLACE: - - -
```

DOCUMENT TYPE: Journal
LANGUAGE: Chinese
OTHER SOURCE(5): Chinese
OTHER SOURCE(5): CASPEACT 144:108160
AB Duloxetine hydrochloride was prepared from 2-acetylthiophene,
dimethylamine
hydrochloride and paraformaldehyde via Mannich reaction, reduction,

resolution, etherification in six steps with overall yield 78. The structure

cture
of Duloxetine was identified by MS, 1H NMR and element anal. A simple,
easily controlled and low cost process for the synthesis of Duloxetine is
provided.
\$424-47-5P 13636-02-7P 116539-59-4P 116817-77-7P
132335-47-8P 287737-72-8P
RL: RCT (Reactant): SPN (Synthetic preparation); PREP (Preparation); RACT
(Reactant or reagent)
(synthesis of Duloxetine hydrochloride)

AUTHOR (S) :

SOURCE .

DUBLISHED. DOCUMENT TYPE:

CORPORATE SOURCE:

144:108160
Synthesis of Duloxetine hydrochloride
Gao, Li-mei; Zhu, Feng-chang; Song, Dan-qing
Institute of Medicinal Biotechnology, Chinese Academy
of Medical Sciences & Peking Union Medical College,
Beijing, 100050, Peop. Rep. China
Zhongguo Xinyao Zazhi (2005), 14(1), 74-76
CODEN: ZXZNA6; ISSN: 1003-3734
Zhongguo Xinyao Zazhishe
Journal
Chinese

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L9 ANSWER 3 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN ACCESSION NUMBER: 2004:605494 CAPLUS DOCUMENT NUMBER: 141:140312 TITLE: 3-Methylaminol-1-2 ...
                                                                                   141:140312
3-Methylamino-1-(2-thienyl)-1-propanone preparation and its use as a pharmaceutical intermediate BASF Ag. Germany Ger. Offen. 4 pp. CODEN: GWXXBX
  PATENT ASSIGNEE(S):
SOURCE:
 DOCUMENT TYPE:
                                                                                     Patent
German
1
 LANGUAGE:
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                                                                                                         DATE
                   PATENT NO.
                                                                                                                                                    APPLICATION NO.
                                                                                     KIND
PATENT NO. KIND DATE APPLICATION NO. DATE

DE 10302595 A1 20040729 DE 2003-10302595 20030122
CA 25131542 AA 20040805 CA 2004-2513542 2004015
WO 2004065376 A1 20040805 CA 2004-2513542 2004015
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CM, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, ND, MG, MK, HO, MM, MK, M2
EP 1587802 A1 20051026 EP 2004-702333 20040115
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
CN 1742003 A 20060101 CN 2004-80002686 20040115
JP 2006128791 A1 20060615 US 2005-542003 20050712
PRIORITY APPLN. INFO:: DE 2003-10302595 A 20030122
                                                                                                                                                                                                                      W 20040115
                  3-Methylamino-1-(2-thienyl)-1-propanone and its acid addition salts
 AB 3-Methylamino-1-(2-threny), ..., (e.g., the hydrochloride), which are useful as an intermediate in the
the hydrochiorium; which are acceptable to the pharmaceutical (+)-(S)-N-methyl-3-(1-naphthyloxy)-3-(2-thienyl)propylamine oxalate (i.e., Duloxetine oxalate), are prepared IT 116539-59-4P, Duloxetine 116817-77-7P, Duloxetine oxalate RL: PNU (Preparation, unclassified); PREP (Preparation) (preparation of)
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(Continued)

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L9 ANSWER 4 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN ACCESSION NUMBER: 2004:546493 CAPLUS DOCUMENT NUMBER: 141:106360
  DOCUMENT NUMBER:
                                                                                141:106360
A process of preparation of (+)-duloxetine
Rao, Dharmaraj Ramachandra; Kankan, Rajendra
Narayantao: Wain, Christopher Paul
Cipla Ltd, India
PCT Int. Appl., 24 pp.
CODEN: PIXXO2
   TITLE:
  INVENTOR (5):
 PATENT ASSIGNEE(S):
 DOCUMENT TYPE:
                                                                                  English
 FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                PATENT NO.
                                                                                 KIND
                                                                                                     DATE
                                                                                                                                              APPLICATION NO.
                                                                                                                                                                                                                        DATE
                                                                                                      20040708
                WO 2004056795
                                                                                  Al
Cl
                                                                                                                                             WO 2003-GB5357
                                                                                                                                                                                                                        20031210
                 WO 2004056795
                                                                                                       20050811
                            2004056795

C1 20050811

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CM, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IIJ, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, NO, MM, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZM

W: EW, GM, GM, KE, LS, MM, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,
                CA 2510750
AU 2003292396
BR 2003016902
                                                                                                     20040708
20040714
20051025
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AU 2003-292396
BR 2003-16902
EP 2003-767973
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20031210
20031210
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P 1587801 A1 20051026 EP 2003-767973 20031210
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO, MX, CY, AL, TR, BG, CZ, EE, HU, SK
CN 1747947 A 20060315 CN 2003-80109793 20031210
JP 2006514030 T2 20060427 JP 2004-561607 20031210
EP 1690861 A2 20060016 EP 2006-75798 20031210
EP 1690861 A3 20060906 EP 2006-75798 20031210
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LV, FI, RO, CY, TR, BG, CZ, EE, HU, SK
US 2006205996 A1 20060914 US 2006-339415 20060320
PRIORITY APPLN: INFO:: 68 2002-29583 A 20021219
                                                                                                                                              EP 2003-767973
                                                                                                                                                                                                              A3 20031210
                                                                                                                                              WO 2003-GB5357
                                                                                                                                                                                                              W 20031210
 OTHER SOURCE(S):
                                                                                CASREACT 141:106360; MARPAT 141:106360
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AB The invention relates to a process for preparing (+)-duloxetine (I), or an acid addition salt thereof, which comprises (a) resolving racemic (1)-duloxetine with a chiral acid so as to obtain a salt of the chiral acid and (+)-duloxetine, substantially free of (-)-duloxetine; and (b) if desired, converting the salt prepared in step (a) to the free base or another acid addition salt as appropriate. The process for preparing (+)-duloxetine, or an acid addition salt thereof, can further comprise an O-alkylation intermediate process step which is carried out in the presence of a base and a phase transfer catalyst. For instance, (5)-duloxetine hydrochloride (I-Hcl), R = H) was prepared via etherification of alc. II by 1-fluoronaphthalene in the presence of 10-crown-6, and subsequent N-demethylation of the obtained oxalate salt of I (R = Me) (example 4 and 5).

REFERENCE COUNT: 7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE REFORMAT (INSTANTANT) RECORD. ALL
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ANSWER 4 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN

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L9 ANSWER 5 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN

ACCESSION NUMBER: 2000:856227 CAPLUS

DOCUMENT NUMBER: 115:70315

COMPORATE SOURCE: Duloxetine oxalate: Treatment of stress urinary incontinence, antidepressant norepinephrine reuptake inhibitor. 5-HT reuptake inhibitor.

AUTHOR(5): Sorbera, L. A.; Castaner, R. M.; Castaner, J. Coponic Science, Barcelona, 08080, Spain

Drugs of the Future (2000), 25(9), 907-916

CODE: Drugs of the Future (200
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L9 ANSWER 6 OF 9
ACCESSION NUMBER:
1995:630192 CAPLUS
DOCUMENT NUMBER:
113:40949
Pharmaceutical compositions containing venlafaxine or
aryloxy propanamine derivatives for treatment of
incontinence
INVENTOR(S):
Thor, Karl Bruce
PATENT ASSIGNEE(S):
Eli Lilly and Co., USA
EUr. Pat. Appl., 19 pp.
CODEN: FEXXDW

DOCUMENT TYPE:
DOCUMENT TYPE:
LANGUAGE:
EASILUT ACC. NUM. COUNT:
PATENT INFORMATION:
  DOCUMENT TYPE:
LANGUAGE:
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                   PATENT NO.
                                                                                                                                                      APPLICATION NO.
PATENT NO.

PATENT NO.

EP 654264

R 1AT, BE, CH
CA 2136120

A 9409190

NO 9404456

NO 313535

IL 111705

AU 9478968

AU 679269

JP 07188003

JP 3681009

ES 2157958

PT 654264

CN 1107699

CN 1099284

HU 72317

HU 218920

RU 2152786

CZ 289069

US 744474

HK 1013799

CZ 299573

GP 3036446

PRIORITY APPLN. INFO.:
                                                                                      KIND
                                                                                                             DATE
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                                                                                     EP 1994-308604
                                                                                                                                                                                                                                  19941122
                                                                                                                                         GB, GR, IE, IT, LI, LU, NL, PT, SE
CA 1994-2136120 19941118
ZA 1994-9190 19941118
NO 1994-4456 19941121
                                                                                                                                                    JP 1994-288119
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PT 1994-308604
CN 1994-118993
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                                                                                                                                                    RU 1994-41950
CZ 1994-2893
US 1995-425703
HK 1998-115196
CZ 2001-1091
GR 2001-401296
US 1993-158121
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19941123
19950420
19981223
20010323
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                                                                                                                                                     CZ 1994-2893
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OTHER SOURCE(S): MARPAT 123:40949

AB Urinary incontinence in humans is treated by administration of venlafaxine
or a compound chosen from a series of aryloxy propanamines (Markush structure given). Thus, 13.5 g of (S)-(-)-N.N-dimethyl-3-hydroxy-3-(2-ethienyl)|propanamine (preparation given) in dimethylsulfoxide was reacted with

12.8 g l-fluoronaphthalene and stirred for 2.5 h at 60-65° to obtain (S)-(+)-N.N-dimethyl-3-(naphthalenyloxy)-3-(2-ethienyl)|propanamine ([]). I was dissolved in 14% ECOH (10mg/mL) and diluted with saline to allow appropriate dose injection in a volume of 0.1-0.3 mL/kg i.v. to cats. I produced dose-dependent increase in bladder capacity, to about 5 times the capacity seen under control conditions. A capsule contained I.HCl 5,
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L9 ANSMER 6 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN (Continued)
starch 445, and Mg stearate 10 mg.

IT 93413-69-5P, Venlataxine 116817-77-7P 132335-44-5P
136434-34-9P 164015-33-2P 164015-34-3P 164015-36-5P 164015-37-6P
164015-38-7P
RI: BRC (Biological activity or effector, except adverse); BSU
(Biological
study, unclassified); SPN (Synthetic preparation); THU (Therapeutic use);
BIOL (Biological study); PREP (Preparation); USES (Uses)
(pharmaceutical compans: containing venlafaxine or aryloxy propanamine deriva. for treatment of incontinence)

L9 ANSWER 7 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN ACCESSION NUMBER: 1992:106081 CAPLUS DOCUMENT NUMBER: 116:106081 TITLE: Chiral synthesis of 1-aryl-3:

116:106081
Chiral synthesis of 1-aryl-3-aminopropan-1-ols
Staszak, Michael Alexander: Staten, Gilbert Stanley;
Weigel, Leland Otto
Eli Lilly and Co., USA
Eur. Pat. Appl., 9 pp.
CODEN: EPXXDW
Patent
English
1 INVENTOR (S):

PATENT ASSIGNEE(S):

DOCUMENT TYPE:

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

	PAT	ENT	NO.			KIN	)	DATE	;	AP	PLICAT	TON NO.		DA	TE	
	EP	4575	59			A2		1991	1121	EP	1991-	304345		19	910515	
	EP	4575	59			A3		1993	0512							
		R:	AT,	BE,	CH,	DE,	DK,	ES,	FR,	GB, G	R, IT,	LI, NI	, SE			
	CA	2042	346			AA		1991	1118	CA	1991-	2042346	5	19	910510	
	FI	9102	280			А		1991	1118	FI	1991-	2280		19	910510	
	ΗU	5776	0			A2		1991	1230	HU	1991-	1648		19	910516	
	JΡ	0422	6948	ı		A2		1992	0817	JP	1991-	113034		19	910517	
70	DITY	n D D	T 84 T	TMEO						110	1000	E24512		10	000517	

OTHER SOURCE(S):

CASREACT 116:106081; MARPAT 116:106081

AB RCH(OH)CH2CH2NR1R2 (I; R = Ph, thienyl; R1, R2 = alkyl, phenylalkyl) were prepd by reduction of the corresponding ketones with a complex of LiAlH4

with

(2R,3S)-(-)-4-(dimethylamino)-3-methyl-1,2-diphenyl-2-butanol. Thus,
3-(dimethylamino)-1-(2-thlenyl)-1-propanone hydrochloride was neutralized
with NaOH, and the free base was treated with the above complex in
toluene

to give I (R = 2-thlenyl, R1 = R2 = Me) [85.8% (-)-isomer and 14.2%
(+)-isomer]. The (-)-isomer was isolated in 98.7% purity.

IT 5554-64-3P 116539-59-4P 116917-77-7P 116817-78-8P
116817-86-8P 132335-46-7P 132335-49-0P 138760-50-6P
RE: SPN (Synthetic preparation); PREP (Preparation)
(preparation of)

L9 ANSWER 8 OF 9 CAPLUS COPYRIGHT 2006 ACS ON STN ACCESSION NUMBER: 1991:121917 CAPLUS DOCUMENT NUMBER: 114:121917

Asymmetric synthesis and absolute stereochemistry of LY248686 TITLE:

Deeter, Jack: Frazier, Jeff; Staten, Gilbert;

AUTHOR(S): Staszak,

Mike: Weigel, Leland
Lilly Res. Lab., Eli Lilly and Co., Indianapolis, IN,
46285, USA
Tetrahedron Letters (1990), 31(49), 7101-4
CODEN: TELEAY; ISSN: 0040-4039
JOURNAL
FROM LETTER CONTROL OF THE CONTRO CORPORATE SOURCE:

SOURCE:

DOCUMENT TYPE:

English CASREACT 114:121917 OTHER SOURCE(S):

Reduction of 3-(dialkylamino)-1-aryl-1-propanones with a 2:1 complex of (2R,35)-PhCH2CPh(OH)CHNeCH2NMe2 and LiAlH4 provided the corresponding 1,3-amino alcs. in high enantiomeric excesses (80-88%). This process was developed and applied to the synthesis of LY248686 (I), a potent

of serotonin and norepinephrine uptake. Absolute configurations have been

established by single crystal x-ray anal.
40116-79-8P 116817-77-7P 116817-86-8P 132335-49-0P
132335-50-3P
RL: SPN (Synthetic preparation); PREP (Preparation)
(preparation of)

L9 ANSWER 9 OF 9 CAPLU	US COPY	RIGHT 2006	ACS on STN								
ACCESSION NUMBER:	1988:570224 CAPLUS										
DOCUMENT NUMBER:	109:170224										
TITLE:	Preparation of 3-aryloxy-3-substituted-propanamines										
as											
	antidepressants										
INVENTOR (S):	antidepressants Robertson, David Wayne: Wong, David Taiwai; Krushinski, Joseph Herman, Jr. Eli Lilly and Co., USA Eur. Pat. Appl., 32 pp.										
	Krushinski, Joseph Herman, Jr.										
PATENT ASSIGNEE(S):	Eli Lilly and Co., USA										
SOURCE:	Eur. Pat. Appl., 32 pp.										
	CODEN: EPXXDW										
DOCUMENT TYPE:	Patent										
	English										
FAMILY ACC. NUM. COUNT:											
PATENT INFORMATION:											
		DATE	APPLICATION NO.	DATE							
	A1		EP 1987-311181	19871218							
EP 273658	B1	19901031									
			, IT, LI, LU, NL, SE								
AU 8782660	A1	19880623	AU 1987-82660	19871217							
AU 591007 DK 8706648	B2 A	19891123									
DK 8706648	A	19880623	DK 1987-6648	19871217							
DK 174599	B1	20030714									
ZA 8709472	A A3	19890830	ZA 1987-9472 SU 1987-4203804 IL 1987-84863	19871217							
SU 1598865	A3	19901007	SU 1987-4203804	19871217							
IL 84863	A1	19920329	IL 1987-84863	19871217							
CA 1302421 CN 87108175	A1 A	19920602	CA 1987-554601 CN 1987-108175	19871217							
CN 87108175	A	19880706	CN 1987-108175	19871218							
CN 1019113	В	19921118									
JP 63185946	B A2 B2	19880801	JP 1987-322617	19871218							
	A2	19890328	HU 1987-5863	19871218							
	B E	19921028 19901115	AT 1987-311181	19871218							
				19900112							
US 5023269	A A	19900911 19910611	US 1990-462925 US 1990-499940	19900327							
PRIORITY APPLN. INFO.:	Α.	19910611	US 1986-945122 A	19900327							
PRIORITI APPLN. INTO.:			US 1700-743122 A	13001222							
			EP 1987-311181 A	19871218							
			EL 1201-211101 W	190,1216							
			US 1990-462925 A	19900112							
			00 100-101515 M								

OTHER SOURCE(S): MARPAT 109:170224

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L9 ANSWER 9 OF 9 CAPLUS COPYRIGHT 2006 ACS on STN (Continued)
-alkoxy-, -CFJ-substituted Ph, halo-, alkyl-, or CFJ-substituted
naphthyl;
R1 = cycloakyl, furanyl, pyridyl, thiazolyl, thienyl, halothienyl,
alkylthienyl; R2,R3 = H, Me) were prepd. 2-Acetylthiophene,
MeZMH-HCl, paraformaldehyde, and aq. KCl were refluxed 1.5 h and
the product stirred overnight with NaBH4 in aq. MeOH contq. NaOH to give
RCH(OH)CH2CH2NM22 (R = 2-thienyl) which was heated 20 min at 70°
with NaH in ARCNM22 (ollowed by addn. of 1-fluoronaphthalene and addnl. 60
min heating at 110° to give naphthalenyloxypropanamine II (R3 =
Me). The latter was refluxed 1.5 h in PhNe with ClCO2Ph to give II (R3 =
CO2Ph) which was heated 75 min at 110° in MeCH(OH)CH2OH contq. aq.
NAOH to give II (R3 = H) (III). (+)-III-(CO2N)2 had IC50 of 12.3
and 38 mH for rat synaptosomal uptake of serotonin and norepinephtine,
reap., in vitro. Capsules were prepd. each contq. (+)-III-maleate 250,
atarch 200, and Mg stearate 10 mg.
II 116817-13-p 116817-17-p 116817-13-P 116817-13-P 116817-13-P1
116817-30-2P 116817-31-P1 116817-32-P1
116817-30-2P 116817-31-P1 116817-32-P1 116817-34-P1 116817-32-P1
116817-30-8P 116817-33-P1 116817-32-P1 116817-34-P1 116817-32-P1
116817-44-P1 116817-35-P2 116817-35-P7
116817-44-P1 116817-55-P2 116817-35-P7
116817-64-P1 116817-66-P1 116817-68-P1 116817-00-P1 116817-52-P9
116817-64-P1 116817-75-P7
116817-64-P1 116817-75-P7
116817-74-P1 116817-75-P7
P1 116817-74-
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Searched by Karen Cheng